



SAFETY DATA SHEET

1. Identification

Product identifier	HydroForce® Super Citrus™ Heavy Duty Degreaser - 55 gal
Other means of identification	
Product Code	No. 14443 (Item# 1004988)
Recommended use	General purpose degreaser
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 4
Health hazards	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Combustible liquid. May be fatal if swallowed and enters airways. May cause an allergic skin reaction. Causes serious eye damage.
Precautionary statement	
Prevention	Keep away from flames and hot surfaces. - No smoking. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing mist/vapors. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection.
Response	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. In case of fire: Do not use water jet as an extinguisher, as this will spread the fire.
Storage	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated light		64742-47-8	70 - 80
soybean oil, methyl ester		67784-80-9	10 - 20
d-limonene		5989-27-5	3 - 5
tallow alkyl amines, ethoxylated		61791-26-2	3 - 5
orange, sweet, ext.		8028-48-6	1 - 3

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Use standard firefighting procedures and consider the hazards of other involved materials.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Combustible liquid. Will burn if involved in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Do not get this material in contact with eyes. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, see the product label.

Conditions for safe storage, including any incompatibilities

Keep away from heat and sources of ignition. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
distillates (petroleum), hydrotreated light (CAS 64742-47-8)	TWA	100 mg/m3

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
d-limonene (CAS 5989-27-5)	TWA	165.5 mg/m3
		30 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection

Wear protective gloves such as: Neoprene. Nitrile.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form Liquid.

Color Orange.

Odor Citrus.

Odor threshold Not available.

pH Not available.

Melting point/freezing point -139.9 °F (-95.5 °C) estimated

Initial boiling point and boiling range 347 °F (175 °C) estimated

Flash point 190 °F (87.8 °C) Setflash

Evaporation rate Slow.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 0.5 % estimated

Flammability limit - upper (%) 5.5 % estimated

Vapor pressure 0.5 hPa estimated

Vapor density > 4 (air = 1)

Relative density 0.81

Solubility(ies)

Solubility (water) Soluble.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 410 °F (210 °C) estimated

Decomposition temperature Not available.

Viscosity Not available.

Percent volatile 99 % estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products Carbon oxides. Oxides of d-limonene. Formaldehyde.

11. Toxicological information**Information on likely routes of exposure**

Inhalation Prolonged inhalation may be harmful.

Skin contact May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Components	Species	Test Results
distillates (petroleum), hydrotreated light (CAS 64742-47-8)		
Acute		
Dermal		
LD50	Rat	> 2000 mg/kg
Inhalation		
LC50	Rat	> 5 mg/l, 4 hours
Oral		
LD50	Rat	> 5000 mg/kg, 2.5 hours
orange, sweet, ext. (CAS 8028-48-6)		
Acute		
Dermal		
LD50	Rabbit	> 5 g/kg
soybean oil, methyl ester (CAS 67784-80-9)		
Acute		
Dermal		
LD50	Rabbit	2000 - 20000 mg/kg
Oral		
LD50	Rat	5000 - 15000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
d-limonene (CAS 5989-27-5)	3 Not classifiable as to carcinogenicity to humans.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not listed.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	May be fatal if swallowed and enters airways.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components	Species	Test Results
tallow alkyl amines, ethoxylated (CAS 61791-26-2)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss)
		0.13 mg/l, 96 hours
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)		
d-limonene		4.232
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal instructions	This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s. (tallow alkyl amines, d-limonene), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	8, 146, 335, IB3, T4, TP1, TP29
Packaging exceptions	155
Packaging non bulk	203
Packaging bulk	241
Additional Information	Non-bulk packages of this product are not regulated as hazardous materials unless transported by inland waterway.
IATA	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (tallow alkyl amines, d-limonene)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (tallow alkyl amines, d-limonene), MARINE POLLUTANT

Transport hazard class(es)

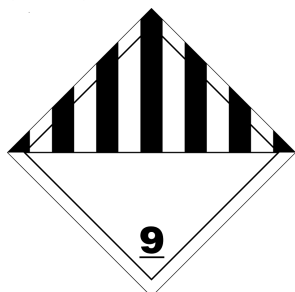
Class 9
Subsidiary risk -
Packing group III

Environmental hazards

Marine pollutant Yes

EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

DOT; IATA; IMDG**Marine pollutant**

15. Regulatory information
US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

Food and Drug Administration (FDA)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Serious eye damage or eye irritation
Respiratory or skin sensitization
Aspiration hazard

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)
Not regulated.

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Massachusetts RTK - Substance List

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

US. Rhode Island RTK

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

California Proposition 65



WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

California Proposition 65 - CRT: Listed date/Carcinogenic substance

beta-myrcene (CAS 123-35-3)	Listed: March 27, 2015
cadmium (CAS 7440-43-9)	Listed: October 1, 1987
lead (CAS 7439-92-1)	Listed: October 1, 1992

California Proposition 65 - CRT: Listed date/Developmental toxin

cadmium (CAS 7440-43-9)	Listed: May 1, 1997
lead (CAS 7439-92-1)	Listed: February 27, 1987
mercury (CAS 7439-97-6)	Listed: July 1, 1990
methanol (CAS 67-56-1)	Listed: March 16, 2012

California Proposition 65 - CRT: Listed date/Female reproductive toxin

lead (CAS 7439-92-1)	Listed: February 27, 1987
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California Proposition 65 - CRT: Listed date/Male reproductive toxin

cadmium (CAS 7440-43-9)	Listed: May 1, 1997
lead (CAS 7439-92-1)	Listed: February 27, 1987

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) 9.9 % (after dilution)

99 % (concentrate)

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is regulated as a General Purpose Degreaser (non-aerosol). After dilution, this product is compliant for use in all 50 states.

VOC content (CA) 0.5 % (after dilution)
5 % (concentrate)

VOC content (OTC) 0.5 % (after dilution)
5 % (concentrate)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	04-28-2020
Prepared by	Allison Yoon
Version #	01
Further information	CRC # 669C/1002703
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Revision information	This document has undergone significant changes and should be reviewed in its entirety.